BUDISCHOWSKY

TP-70

.25 CAL. AUTOMATIC PISTOL
OPERATING MANUAL

BUDISCHOWSKY

TP 70

The TP-70 is a recoil-operated, double action pistol made of stainless steel. The action is locked by the weight and inertia of the slide and the pressure exerted by the recoil spring.

The unique design of this pocket pistol guarantees maximum safety and reliability. It can be carried loaded and ready for firing without danger, even when not on safety.

The TP-70 meets all the basic requirements of a good pocket pistol, plus, it has other features found only in larger weapons. For example, the action remains open after the last cartridge has been fired.

Technical Data and Characteristics

Caliber:	.25 cal. (6.35mm) or .22 long rifle
Overall Length:	4.65 inches (118mm)
Height:	3.31 inches (84mm)
Thickness:	.92 inches (23mm)
Length of Barrel:	2.60 inches (66mm)
Weight Without Cartridges:	12.3 ounces (350 grams)
Magazine Capacity:	Six cartridges
Sights:	Open, fixed
Zero Sight Setting Range:	50 feet (15 meters)

OPERATING INSTRUCTIONS

Loading Magazine:	Push back the magazine catch to permit the magazine to be withdrawn from handle section of receiver. If there are cartridges in the magazine, push down the top cartridge; otherwise push down the follower to permit insertion of cartridges from the front under the magazine lips.
Unloading Magazine:	Slide cartridges forward out of the magazine.
Loading Pistol:	Set pistol on safety. Insert filled magazine into the handle, pull back the slide and release it. If the breech is open, it is only necessary to depress the slide stop.
Firing with Cocked Hammer: (Single Action)	Release the safety, cock the hammer with thumb, and pull the trigger.
Firing with Uncocked Hammer: (Double Action)	Release the safety and pull trigger. After each shot, a new cartridge is fed into the chamber and the hammer is cocked.
Safeties:	Trigger safety, magazine safety, and hammer safety.

Pistol Disassembly

Set weapon on safety. Remove magazine and check to see that chamber is empty. Draw back the slide about one-quarter of an inch (5mm) and turn holding lever 180°.

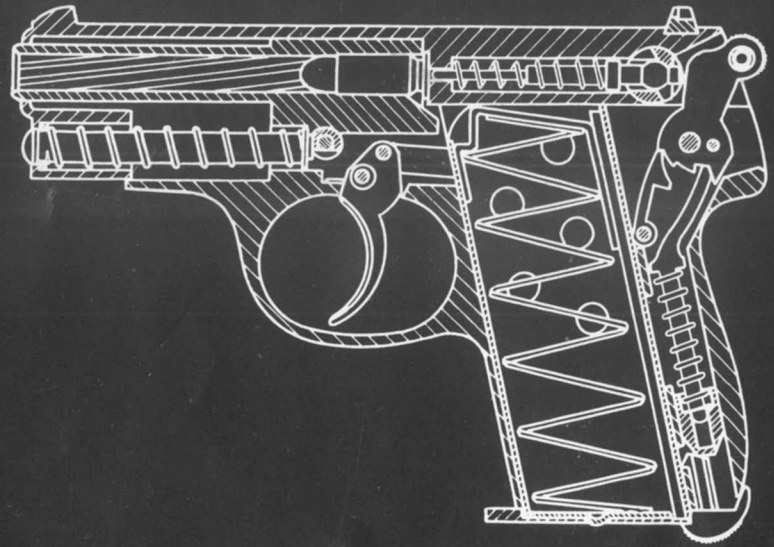
Pull the slide with barrel and recoil spring forward off the receiver. Remove the recoil spring by pushing it forward and lifting it up at the rear. The barrel can then be removed from the slide.

Reassembly of pistol

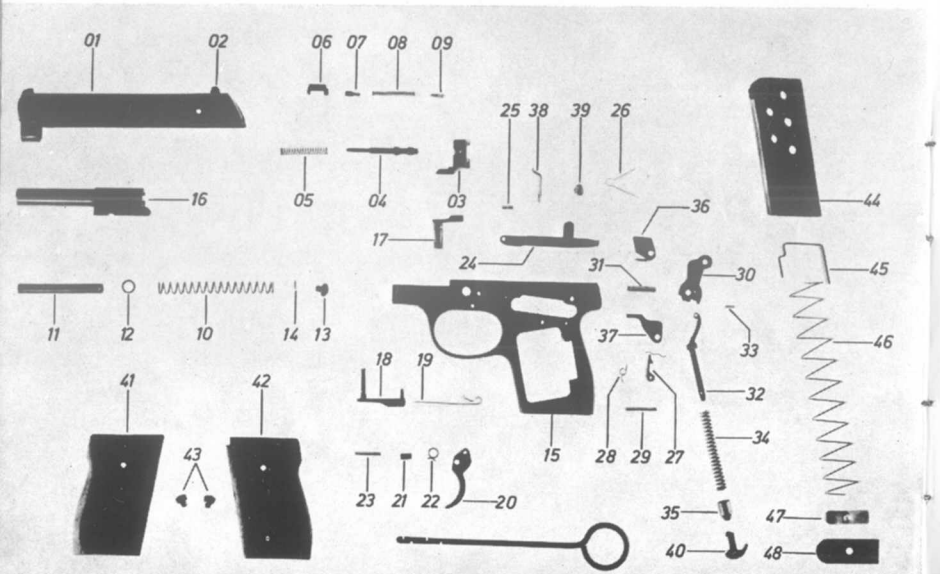
Insert the barrel into the slide. Seat the recoil spring with the rounded forward end into the slide, push it forward, and into the recess in the barrel.

Push slide with barrel and recoil spring onto the receiver and turn the holding lever 180° to the rear.

Cross-Sectional View of Pocket Pistol TP-70

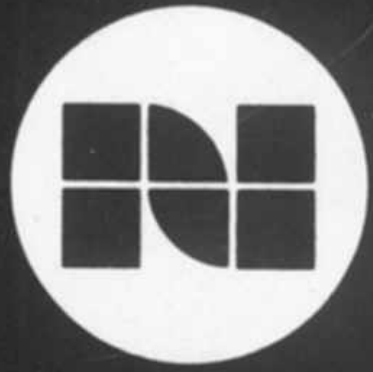


Components of TP-70



Budischowsky TP-70 Parts List

01	Slide	25	Trigger Bar Pin
02	Sight	26	Trigger Bar Spring
03	Safety	27	Sear
04	Firing Pin	28	Sear Spring
05	Firing Pin Spring	29	Sear Pin
06	Extractor	30	Hammer
07	Extractor Detent	31	Hammer Pin
08	Extractor Spring	32	Hammer Strut
09	Safety Detent	33	Hammer Strut Pin
10	Recoil Spring	34	Mainspring
11	Recoil Spring Guide	35	Mainspring Stop
12	Recoil Spring Guide Ring	36	Release Lever
13	Recoil Spring Guide Plug	37	Ejector
14	Recoil Spring Guide Plug Pin	38	Magazine Safety
15	Receiver	39	Magazine Safety Screw
16	Barrel	40	Magazine Catch
17	Holding Lever	41	Grip, Right
18	Slide Stop	42	Grip, Left
19	Slide Stop Spring	43	Grip Screw (2)
20	Trigger	44	Magazine Housing
21	Trigger Bushing	45	Magazine Follower
22	Trigger Spring	46	Magazine Spring
23	Trigger Pin	47	Magazine Bottom Plate Holder
24	Trigger Bar	48	Magazine Bottom Plate



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